

MPU







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electrical connections





description	b	a	description
0V supply potentiometer	2	2	+10V supply potentiometer
Potentiometer signal	4	4	Potentiometer signal
Out analog (0V) piston	6	6	Out analog 1 (0V) piston
Out analog (±10V) piston	8	8	Out analog (±10V) piston
	10	10	
	12	12	
Output Q0	14	14	Output Q2
	16	16	
Output Q1	18	18	Output Qp
Positive Power (24Vdc)	20	20	Positive Power (24Vdc)
Input Total return to Qp	22	22	Input 3 Return to Q0
Positive Power (0V)	24	24	Positive Power (0V)
Input advancement after > Q2	26	26	Input 1 advancement to Q2
	28	28	
	30	30	
	32	32	

programming and changing

for example, to change the speed V1 and Q1:

Press  after press the button  The MPU is placed on Q1 with buttons  or  It changes the value, with the button  you switch to the next parameter, to complete the program with the button 

only to display the work parameters

to display the programmed values press  or  or  to return to the display of the piston press the button  or wait for about 8 seconds.